

File hole dies



A.M. Graphic, Schriber, Ashton, Automation, Morgan, PCMC, Rotatek, Sanden, Stevens

Hole Size		Body Dia.		Length		EMT #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.6875	17.46	0.39	9.91	FD-18-6875-390	XD4-22-390		
5/32	3.97	0.6875	17.46	0.39	9.91	FD-532-6875-390	XD5-22-390		
3/16	4.76	0.6875	17.46	0.39	9.91	FD-316-6875-390	XD6-22-390		
7/32	5.56	0.6875	17.46	0.39	9.91	FD-732-6875-390	XD7-22-390		
1/4	6.35	0.6875	17.46	0.39	9.91	FD-14-6875-390	XD8-22-390		
9/32	7.14	0.6875	17.46	0.39	9.91	FD-932-6875-390	XD9-22-390		
5/16	7.94	0.6875	17.46	0.39	9.91	FD-516-6875-390	XD10-22-390		
11/32	8.73	0.6875	17.46	0.39	9.91	FD1132-6875-390	XD11-22-390		
3/8	9.53	0.6875	17.46	0.39	9.91	FD-38-6875-390	XD12-22-390		
13/32	10.32	0.6875	17.46	0.39	9.91	FD1332-6875-390	XD13-22-390		
7/16	11.11	0.6875	17.46	0.39	9.91	FD-716-6875-390	XD14-22-390		
1/2	12.7	0.6875	17.46	0.39	9.91	FD-12-6875-390	XD16-22-390		



## A.T.F., Didde

Hole Size		Body Dia.		Length		EMT #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.6875	17.46	0.5	12.7	FD-18-6875-500	XD4-22-500		
5/32	3.97	0.6875	17.46	0.5	12.7	FD-532-6875-500	XD5-22-500		
3/16	4.76	0.6875	17.46	0.5	12.7	FD-316-6875-500	XD6-22-500		
7/32	5.56	0.6875	17.46	0.5	12.7	FD-732-6875-500	XD7-22-500		
1/4	6.35	0.6875	17.46	0.5	12.7	FD-14-6875-500	XD8-22-500		
9/32	7.14	0.6875	17.46	0.5	12.7	FD-932-6875-500	XD9-22-500		
5/16	7.94	0.6875	17.46	0.5	12.7	FD-516-6875-500	XD10-22-500		
3/8	9.53	0.6875	17.46	0.5	12.7	FD-38-6875-500	XD12-22-500		
13/32	10.32	0.6875	17.46	0.5	12.7	FD1332-6875-500	XD13-22-500		
7/16	11.11	0.6875	17.46	0.5	12.7	FD-716-6875-500	XD14-22-500		
1/2	12.7	0.6875	17.46	0.5	12.7	FD-12-6875-500	XD16-22-500		



## Hamilton

Hole Size		Body Dia.		Length		EMT #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.6875	17.46	0.375	9.53	FD-18-6875-375	XD4-22-375		
5/32	3.97	0.6875	17.46	0.375	9.53	FD-532-6875-375	XD5-22-375		
3/16	4.76	0.6875	17.46	0.375	9.53	FD-316-6875-375	XD6-22-375		
7/32	5.56	0.6875	17.46	0.375	9.53	FD-732-6875-375	XD7-22-375		
1/4	6.35	0.6875	17.46	0.375	9.53	FD-14-6875-375	XD8-22-375		
9/32	7.14	0.6875	17.46	0.375	9.53	FD-932-6875-375	XD9-22-375		
5/16	7.94	0.6875	17.46	0.375	9.53	FD-516-6875-375	XD10-22-375		
11/32	8.73	0.6875	17.46	0.375	9.53	FD1132-6875-375	XD11-22-375		
3/8	9.53	0.6875	17.46	0.375	9.53	FD-38-6875-375	XD12-22-375		
13/32	10.32	0.6875	17.46	0.375	9.53	FD1332-6875-375	XD13-22-375		
7/16	11.11	0.6875	17.46	0.375	9.53	FD-716-6875-375	XD14-22-375		
1/2	12.7	0.6875	17.46	0.375	9.53	FD-12-6875-375	XD16-22-375		



## Western Gear

Hole Size		Body Dia.		Length		EMT #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.6875	17.46	0.515	13.08	FD-532-6875-515	XD5-22-515		
3/16	4.76	0.6875	17.46	0.515	13.08	FD-316-6875-515	XD6-22-515		
1/4	6.35	0.6875	17.46	0.515	13.08	FD-14-6875-515	XD8-22-515		
9/32	7.14	0.6875	17.46	0.515	13.08	FD-932-6875-515	XD9-22-515		
5/16	7.94	0.6875	17.46	0.515	13.08	FD-516-6875-515	XD10-22-515		
3/8	9.53	0.6875	17.46	0.515	13.08	FD-38-6875-515	XD12-22-515		
13/32	10.32	0.6875	17.46	0.515	13.08	FD-1332-6875-515	XD13-22-515		
7/16	11.11	0.6875	17.46	0.515	13.08	FD-716-6875-515	XD14-22-515		
1/2	12.7	0.6875	17.46	0.515	13.08	FD-12-6875-515	XD16-22-515		

## File Hole Punches



A.M. Graphics, Schriber, A.T.F., Automation, Meisel, Morgan, PCMC, Rotatek, SandenTaiyo, Western Gear

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.5	12.7	0.625	15.88	FP-18-500-625	X4-16-625		
5/32	3.97	0.5	12.7	0.625	15.88	FP-532-500-625	X5-16-625		
3/16	4.76	0.5	12.7	0.625	15.88	FP-316-500-625	X6-16-625		
7/32	5.56	0.5	12.7	0.625	15.88	FP-732-500-625	X7-16-625		
1/4	6.35	0.5	12.7	0.625	15.88	FP-14-500-625	X8-16-625		
9/32	7.14	0.5	12.7	0.625	15.88	FP-932-500-625	X9-16-625		
5/16	7.94	0.5	12.7	0.625	15.88	FP-516-500-625	X10-16-625		
11/32	8.73	0.5	12.7	0.625	15.88	FP-1132-500-625	X11-16-625		
3/8	9.53	0.5	12.7	0.625	15.88	FP-38-500-625	X12-16-625		
13/32	10.32	0.5	12.7	0.625	15.88	FP-1332-500-625	X13-16-625		
7/16	11.11	0.5	12.7	0.625	15.88	FP-716-500-625	X14-16-625		
1/2	12.7	0.5	12.7	0.625	15.88	FP-12-500-625	X16-16-625		
1/4	6.35	0.5	12.7	0.615	15.62	FP-14-500-615	X8-16-615		



## Ashton

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.375	9.53	0.47	11.94	FP-532-375-470	X5-12-470		
3/16	4.76	0.375	9.53	0.47	11.94	FP-316-375-470	X6-12-470		
7/32	5.56	0.375	9.53	0.47	11.94	FP-732-375-470	X7-12-470		
1/4	6.35	0.375	9.53	0.47	11.94	FP-14-375-470	X8-12-470		
9/32	7.14	0.375	9.53	0.47	11.94	FP-932-375-470	X9-12-470		
5/16	7.94	0.375	9.53	0.47	11.94	FP-516-375-470	X10-12-470		
11/32	8.73	0.375	9.53	0.47	11.94	FP-1132-375-470	X11-12-470		
3/8	9.53	0.375	9.53	0.47	11.94	FP-38-375-470	X12-12-470		
1/2	12.7	0.375	9.53	0.47	11.94	FP-12-375-470	X16-12-470		



**Clary, Stevens**

Hole Size		Body Dia.		Length		EMT Part #	Reference
in.	mm	in.	mm	in.	mm		
3/16	4.76	0.5	12.7	0.61	15.49	FP-316-500-610	X6-16-610
7/32	5.56	0.5	12.7	0.61	15.49	FP-732-500-610	X7-16-610
1/4	6.35	0.5	12.7	0.61	15.49	FP-14-500-610	X8-16-610
9/32	7.14	0.5	12.7	0.61	15.49	FP-932-500-610	X9-16-610
5/16	7.94	0.5	12.7	0.61	15.49	FP-516-500-610	X10-16-610
3/8	9.53	0.5	12.7	0.61	15.49	FP-38-500-610	X12-16-610
13/32	10.32	0.5	12.7	0.61	15.49	FP-1332-500-610	X13-16-610
1/2	12.7	0.5	12.7	0.61	15.49	FP-12-500-610	X16-16-610



**Didde**

Hole Size		Body Dia.		Length		EMT Part #	Reference
in.	mm	in.	mm	in.	mm		
1/8	3.18	0.5	12.7	0.595	15.11	FP-18-500-595	X4-16-595
5/32	3.97	0.5	12.7	0.595	15.11	FP-532-500-595	X5-16-595
3/16	4.76	0.5	12.7	0.595	15.11	FP-316-500-595	X6-16-595
7/32	5.56	0.5	12.7	0.595	15.11	FP-732-500-595	X7-16-595
1/4	6.35	0.5	12.7	0.595	15.11	FP-14-500-595	X8-16-595
9/32	7.14	0.5	12.7	0.595	15.11	FP-932-500-595	X9-16-595
5/16	7.94	0.5	12.7	0.595	15.11	FP-516-500-595	X10-16-595
11/32	8.73	0.5	12.7	0.595	15.11	FP-1132-500-595	X11-16-595
3/8	9.53	0.5	12.7	0.595	15.11	FP-38-500-595	X12-16-595
13/32	10.32	0.5	12.7	0.595	15.11	FP-1332-500-595	X13-16-595
7/16	11.11	0.5	12.7	0.595	15.11	FP-716-500-595	X14-16-595
1/2	12.7	0.5	12.7	0.595	15.11	FP-12-500-595	X16-16-595



## Hamilton

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.5	12.7	0.58	14.73	FP-18-500-580	X4-16-580		
5/32	3.97	0.5	12.7	0.58	14.73	FP-532-500-580	X5-16-580		
3/16	4.76	0.5	12.7	0.58	14.73	FP-316-500-580	X6-16-580		
7/32	5.56	0.5	12.7	0.58	14.73	FP-732-500-580	X7-16-580		
1/4	6.35	0.5	12.7	0.58	14.73	FP-14-500-580	X8-16-580		
9/32	7.14	0.5	12.7	0.58	14.73	FP-932-500-580	X9-16-580		
5/16	7.94	0.5	12.7	0.58	14.73	FP-516-500-580	X10-16-580		
11/32	8.73	0.5	12.7	0.58	14.73	FP-1132-500-580	X11-16-580		
3/8	9.53	0.5	12.7	0.58	14.73	FP-38-500-580	X12-16-580		
13/32	10.32	0.5	12.7	0.58	14.73	FP-1332-500-580	X13-16-580		
7/16	11.11	0.5	12.7	0.58	14.73	FP-716-500-580	X14-16-580		
1/2	12.7	0.5	12.7	0.58	14.73	FP-12-500-580	X16-16-580		



## Witt

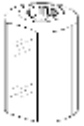
Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/4	6.35	0.5	12.7	0.675	17.15	FP-14-500-675	X8-16-675		
9/32	7.14	0.5	12.7	0.675	17.15	FP-932-500-675	X9-16-675		
5/16	7.94	0.5	12.7	0.675	17.15	FP-516-500-675	X10-16-675		
13/32	10.32	0.5	12.7	0.675	17.15	FP-1332-500-675	X13-16-675		

## Line Hole Dies



A.M Graphics, Schriber, Akira, Form-Consulta, Giebeler, Miyakoshi, Sanden, Taiyo, Ukita

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.399	10.11	0.385	9.78	LD-18-399-385	XD4-13-385		
5/32	3.97	0.399	10.11	0.385	9.78	LD-532-399-385	XD5-13-385		
3/16	4.76	0.399	10.11	0.385	9.78	LD-316-399-385	XD6-13-385		
7/32	5.57	0.399	10.11	0.385	9.78	LD-732-399-385	XD7-13-385		
1/4	6.35	0.399	10.11	0.385	9.78	LD-14-399-385	XD8-13-385		
5/32	3.97	0.399	10.11	0.4	10.16	LD-532-399-400	XD5-13-400		



Ashton, Drent, Grapha, Muller Martini, Imer, Morgan, Rotatek

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.3125	7.94	0.45	11.43	LD-532-3125-450	XD5-10-450		
3/16	4.76	0.3125	7.94	0.45	11.43	LD-316-3125-450	XD6-10-450		
7/32	5.56	0.3125	7.94	0.45	11.43	LD-732-3125-450	XD7-10-450		
1/4	6.35	0.3125	7.94	0.45	11.43	LD-14-3125-450	XD8-10-450		





## Stevens / Clary

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.375	9.53	0.5	12.7	LD-532-375-500	XD5-12-500		
3/16	4.76	0.375	9.53	0.5	12.7	LD-316-375-500	XD6-12-500		
7/32	5.56	0.375	9.53	0.5	12.7	LD-732-375-500	XD7-12-500		
1/4	6.35	0.375	9.53	0.5	12.7	LD-14-375-500	XD8-12-500		



## Didde, Dovestar, Kluge, Mark Andy, Propheteer, Western Gear,

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.375	9.53	0.329	8.36	LD-18-375-329	XD4-12-329		
5/32	3.97	0.375	9.53	0.329	8.36	LD-532-375-329	XD5-12-329		
3/16	4.76	0.375	9.53	0.329	8.36	LD-316-375-329	XD6-12-329		
7/32	5.56	0.375	9.53	0.329	8.36	LD-732-375-329	XD7-12-329		
1/4	6.35	0.375	9.53	0.329	8.36	LD-14-375-329	XD8-12-329		



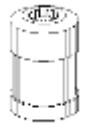
## Hamilton

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.4375	11.11	0.374	9.5	LD-532-4375-374	XD5-14-374		
1/8	3.18	0.4375	11.11	0.375	9.53	LD-18-4375-375	XD4-14-375		
5/32	3.97	0.4375	11.11	0.375	9.53	LD-532-4375-375	XD5-14-375		
3/16	4.76	0.4375	11.11	0.375	9.53	LD-316-4375-375	XD6-14-375		
7/32	5.56	0.4375	11.11	0.375	9.53	LD-732-4375-375	XD7-14-375		
1/4	6.35	0.4375	11.11	0.375	9.53	LD-14-4375-375	XD8-14-375		



## Hamilton

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
11810	3.97	0.375	9.53	0.375	9.53	LD-532-375-375	XD5-12-375		
38427	4.76	0.375	9.53	0.375	9.53	LD-316-375-375	XD6-12-375		
11871	5.56	0.375	9.53	0.375	9.53	LD-732-375-375	XD7-12-375		



## Paper Converting (PCMC)

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.18	0.3125	7.94	0.562	14.27	LD-532-3125-562	XD5-10-562		
3/16	4.76	0.3125	7.94	0.562	14.27	LD-316-3125-562	XD6-10-562		

## Line Hole Punches



A.M. Graphics/Schriber, Akira, Dovetar, Drent, Form-Consulta, Giebeler,  
Grapha/Muller Martini, Imer, Miyakoshi, Morgan, Rotatek, Taiyo, Ukita, and Web Converting

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.180	0.250	6.350	0.580	14.730	LP-18-250-580	X4-8-580		
5/32	3.970	0.250	6.350	0.580	14.730	LP-532-250-580	X5-8-580		
3/16	4.760	0.250	6.350	0.580	14.730	LP-316-250-580	X6-8-580		
7/32	5.560	0.250	6.350	0.580	14.730	LP-732-250-580	X7-8-580		
1/4	6.350	0.250	6.350	0.580	14.730	LP-14-250-580	X8-8-580		
1/8	3.180	0.250	6.350	0.590	14.980	LP-18-250-590	X4-8-590		
5/32	3.970	0.250	6.350	0.590	14.980	LP-532-250-590	X5-8-590		
3/16	4.760	0.250	6.350	0.590	14.980	LP-316-250-590	X6-8-590		
7/32	5.560	0.250	6.350	0.590	14.980	LP-732-250-590	X7-8-590		
1/4	6.350	0.250	6.350	0.590	14.980	LP-14-250-590	X8-8-590		



A.T.F., Western Gear

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.970	0.219	5.560	0.570	14.480	LP-532-2187-570	X5-7-570		
1/8	3.970	0.219	5.560	0.570	14.480	LP-18-2187-570	X4-7-570		
5/32	3.970	0.219	5.560	0.580	14.730	LP-532-2187-580	X5-7-580		
3/16	4.760	0.219	5.560	0.580	14.730	LP-316-2187-580	X6-7-580		
7/32	5.560	0.219	5.560	0.580	14.730	LP-732-2187-580	X7-7-580		
1/4	6.350	0.219	5.560	0.580	14.730	LP-14-2187-580	X8-7-580		
1/8	3.180	0.219	5.560	0.590	14.980	LP-18-2187-590	X4-7-590		
5/32	3.970	0.219	5.560	0.590	14.980	LP-532-2187-590	X5-7-590		
3/16	4.760	0.219	5.560	0.590	14.980	LP-316-2187-590	X6-7-590		
7/32	5.560	0.219	5.560	0.590	14.980	LP-732-2187-590	X7-7-590		
1/4	6.350	0.219	5.560	0.590	14.980	LP-14-2187-590	X8-7-590		



## Ashton, Sanden

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.180	0.3125	7.940	0.521	13.230	LP-18-3125-521	X4-10-521		
5/32	3.970	0.3125	7.940	0.521	13.230	LP-532-3125-521	X5-10-521		
3/16	4.760	0.3125	7.940	0.521	13.230	LP-316-3125-521	X6-10-521		
7/32	5.560	0.3125	7.940	0.521	13.230	LP-732-3125-521	X7-10-521		
1/4	6.350	0.3125	7.940	0.521	13.230	LP-14-3125-521	X8-10-521		



## Clary, Stevens

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.970	0.250	6.350	0.510	12.950	LP-532-250-510	X5-8-510		
3/16	4.76	0.25	6.35	0.51	12.95	LP-316-250-510	X6-8-510		
7/32	5.56	0.25	6.35	0.51	12.95	LP-732-250-510	X7-8-510		
1/4	6.35	0.25	6.35	0.51	12.95	LP-14-250-510	X8-8-510		



## Didde, Kluge, Mark Andy

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.2187	5.56	0.562	14.29	LP-18-2187-562	X4-7-562		
5/32	3.97	0.2187	5.56	0.562	14.29	LP-532-2187-562	X5-7-562		
3/16	4.76	0.2187	5.56	0.562	14.29	LP-316-2187-562	X6-7-562		
7/32	5.56	0.2187	5.56	0.562	14.29	LP-732-2187-562	X7-7-562		
1/4	6.35	0.2187	5.56	0.562	14.29	LP-14-2187-562	X8-7-562		

**Hamilton**

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
1/8	3.18	0.2187	5.56	0.79	20.07	LP-18-2187-790	X4-7-790		
5/23	3.97	0.2187	5.56	0.79	20.07	LP-532-2187-790	X5-7-790		
3/16	4.76	0.2187	5.56	0.79	20.07	LP-316-2187-790	X6-7-790		
7/32	5.56	0.2187	5.56	0.79	20.07	LP-732-2187-790	X7-7-790		
1/4	6.35	0.2187	5.56	0.79	20.07	LP-14-2187-790	X8-7-790		
5/32	3.97	0.2187	5.56	0.8	20.32	LP-532-2187-800	X5-7-800		

**Mark Andy**

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.3125	7.94	0.57	14.48	LP-532-3125-570	X17221		

**Paper Converting (PCMC)**

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.3125	7.94	0.706	17.93	LP-532-3125-706	X5-10-706		
3/16	4.76	0.3125	7.94	0.706	17.93	LP-316-3125-706	X6-10-706		
1/4	6.35	0.3125	7.94	0.706	17.93	LP-14-3125-706	X8-10-706		



**Stevens**

Hole Size		Body Dia.		Length		EMT Part #	Meaden #		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.25	6.35	0.525	13.34	LP-532-250-525	X5-8-525		



**Witt**

Hole Size		Body Dia.		Length		EMT Part #	Reference		
in.	mm	in.	mm	in.	mm				
5/32	3.97	0.375	9.53	0.675	17.15	LP-532-375-675	X5-12-675		